

	Nominal Size - See Notes Referring to Color Codes	Actual Size	Clear Anodized	Dark Bronze Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
PREMIER	30"	32" x 82"	165.27	178.89	175.60
	30" x 96"	32" x 97"	179.63	193.35	189.77
	36"	38" x 82"	165.27	180.69	175.60
	36" x 96"	38" x 97"	179.63	198.77	189.77
	42"	44" x 82"	172.35	193.34	183.37
	42" x 96"	44" x 97"	186.63	207.80	197.39
	48"	50" x 82"	172.37	198.77	183.37
	48" x 96"	50" x 97"	186.63	213.22	197.39
	60"	62" x 82"	179.72	207.80	191.25
	60" x 96"	62" x 97"	193.82	222.26	205.09

CENTURY	30"	32" x 82"	123.65		133.56
	30" x 96"	32" x 97"	137.42		147.13
	36"	38" x 82"	123.65		133.56
	36" x 96"	38" x 97"	137.42		147.13
	42"	44" x 82"	130.45		141.00
	42" x 96"	44" x 97"	144.11		154.42
	48"	50" x 82"	130.45		141.00
	48" x 96"	50" x 97"	144.11		154.42
	60"	62" x 82"	137.51		148.54
	60" x 96"	62" x 97"	150.99		161.80

1-3/4" - DURANGO	30"	32" x 82"	87.67		98.18
	30" x 96"	32" x 97"	99.97		110.29
	36"	38" x 82"	87.67		98.18
	36" x 96"	38" x 97"	99.97		110.29
	42"	44" x 82"	94.38		105.88
	42" x 96"	44" x 97"	106.54		117.80
	48"	50" x 82"	94.38		105.88
	48" x 96"	50" x 97"	106.54		117.80
	60"	62" x 82"	98.36		110.43
	60" x 96"	62" x 97"	110.43		122.24

ATEEVO - LAGUNA	30"	32" x 81"	91.32		102.28
	30" x 96"	32" x 97"	104.13		114.88
	36"	38" x 81"	91.32		102.28
	36" x 96"	38" x 97"	104.13		114.88
	42"	44" x 81"	98.31		110.29
	42" x 96"	44" x 97"	110.98		122.71
	48"	50" x 81"	98.31		110.29
	48" x 96"	50" x 97"	110.98		122.71
	60"	62" x 81"	102.45		115.03
	60" x 96"	62" x 97"	115.03		127.34

Extruded KD Kits - Special Charges Added to KD Kit Prices	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	12.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	12.00
Cut and Mitre Any Size Less than 61"x97"	12.00

Stainless Steel Roller Upgrade for Century KD	20.00
Stainless Steel Roller Upgrade for 1-3/4"/Durango KD	24.50
Stainless Steel Roller Upgrade for Ateevo KD	20.00

Sub Binder Post Roller Assembly for 1-3/4 or Century KD Kit	2.00
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Sub 1109 Rollers Top & Bottom on a 1-3/4 KD Kit	12.00
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Dark Colors used with Premier -	
B - Dark Bronze Anodize	
BL - Black Paint	
BRZ - Bronze Paint	

For ROLL FORM KD KIT Prices, go to Page 11-8
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	Nominal Size - See Notes Referring to Color Codes	Clear Anodized	Dark Bronze Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
PREMIER	To 37-3/4" x 81-3/4"	222.49	235.30	233.60
	To 37-3/4" x 96-3/4"	240.22	252.66	251.12
	To 49-3/4" x 81-3/4"	237.81	250.73	249.57
	To 49-3/4" x 96-3/4"	255.23	270.02	266.72
	To 61-3/4" x 81-3/4"	253.35	270.02	265.70
	To 61-3/4" x 96-3/4"	270.48	289.31	282.52

CENTURY	To 37-3/4" x 81-3/4"	174.73		185.29
	To 37-3/4" x 96-3/4"	191.57		201.91
	To 49-3/4" x 81-3/4"	189.28		200.45
	To 49-3/4" x 96-3/4"	205.82		216.74
	To 61-3/4" x 81-3/4"	204.05		215.76
	To 61-3/4" x 96-3/4"	220.31		231.74

1-3/4" - DURANGO	To 37-3/4" x 81-3/4"	135.72		147.80
	To 37-3/4" x 96-3/4"	149.44		161.28
	To 49-3/4" x 81-3/4"	150.02		163.26
	To 49-3/4" x 96-3/4"	163.44		176.38
	To 61-3/4" x 81-3/4"	161.52		175.43
	To 61-3/4" x 96-3/4"	174.70		188.31

ATEEVO - LAGUNA	To 37-3/4" x 80-3/4"	141.37		153.96
	To 37-3/4" x 96-3/4"	155.67		168.00
	To 49-3/4" x 80-3/4"	156.27		170.06
	To 49-3/4" x 96-3/4"	170.26		183.73
	To 61-3/4" x 80-3/4"	168.25		182.75
	To 61-3/4" x 96-3/4"	181.99		196.15

Extruded Doors - Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Bettervue or Gray/Charcoal Fiberglass 18x14	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Heavy Black Aluminum 14x14	75.00
Century Stainless Steel Roller Upgrade	20.00
1-3/4"/Durango Stainless Steel Roller Upgrade	24.00
Ateevo Stainless Steel Roller Upgrade	20.00

Sub Binder Post Roller Assembly for 1-3/4" or Century Assembled Door	2.00
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NOTE: Doors Over 60" x 100" Automatically Come With and Charged for 18x14 Fiberglass	7.00
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Dark Colors used with Premier - Z - Dark Bronze Anodize BL - Black Paint BRZ - Bronze Paint
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Medium, Large and X-Large Pet Doors can be installed in 1-3/4", Century and SS103/104 assembled doors. See Section 22, page 4 for pricing.
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For Assembled ROLL FORM Door prices go Page 11-8
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The **Premier** features a hat style extruded .055 aluminum frame, standard 1-1/4" stainless steel rollers top & bottom, mechanically fastened extruded corners, flush mortise lock and vinyl bug seal. Available as both an assembled door & KD.

PREMIER ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Dark Bronze Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
To 37-3/4" x 81-3/4"		222.49	235.30	233.60
To 37-3/4" x 96-3/4"		240.22	252.66	251.12
To 49-3/4" x 81-3/4"		237.81	250.73	249.57
To 49-3/4" x 96-3/4"		255.23	270.02	266.72
To 61-3/4" x 81-3/4"		253.35	270.02	265.70
To 61-3/4" x 96-3/4"		270.48	289.31	282.52

Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00

PREMIER KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Dark Bronze Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
30"	32" x 82"	165.27	178.89	175.60
30" x 96"	32" x 97"	179.63	193.35	189.77
36"	38" x 82"	165.27	180.69	175.60
36" x 96"	38" x 97"	179.63	198.77	189.77
42"	44" x 82"	172.35	193.34	183.37
42" x 96"	44" x 97"	186.63	207.80	197.39
48"	50" x 82"	172.37	198.77	183.37
48" x 96"	50" x 97"	186.63	213.22	197.39
60"	62" x 82"	179.72	207.80	191.25
60" x 96"	62" x 97"	193.82	222.26	205.09

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	12.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	12.00
Cut and Mitre Any Size Less than 61"x97"	12.00

The Century uses an extruded 2-1/2" .065 aluminum frame featuring a sculptured surface, the setup is "spline out", 1-1/4" bottom rollers with axe & bolt adjustment, 3204CAD top tension spring rollers, extruded spur corners, flush mortise lock, inside & outside extruded aluminum handle pulls and vinyl bug seal.

CENTURY ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
To 37-3/4" x 81-3/4"		174.73	185.29
To 37-3/4" x 96-3/4"		191.57	201.91
To 49-3/4" x 81-3/4"		189.28	200.45
To 49-3/4" x 96-3/4"		205.82	216.74
To 61-3/4" x 81-3/4"		204.05	215.76
To 61-3/4" x 96-3/4"		220.31	231.74

Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	20.00

CENTURY KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
30"	32" x 82"	123.65	133.56
30" x 96"	32" x 97"	137.42	147.13
36"	38" x 82"	123.65	133.56
36" x 96"	38" x 97"	137.42	147.13
42"	44" x 82"	130.45	141.00
42" x 96"	44" x 97"	144.11	154.42
48"	50" x 82"	130.45	141.00
48" x 96"	50" x 97"	144.11	154.42
60"	62" x 82"	137.51	148.54
60" x 96"	62" x 97"	150.99	161.80

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61"x97"	10.00
Stainless Steel Roller Upgrade for Century KD	20.00

The 1-3/4" uses an extruded .055 aluminum frame featuring a smooth flat surface, the setup is "spline in", 1-1/4" bottom rollers with axe & bolt adjustment, 3205B top tension spring rollers, extruded spur corners, flush mortise lock, inside & outside extruded aluminum handle pulls and vinyl bug seal.

1-3/4" ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
To 37-3/4" x 81-3/4"		135.72	147.80
To 37-3/4" x 96-3/4"		149.44	161.28
To 49-3/4" x 81-3/4"		150.02	163.26
To 49-3/4" x 96-3/4"		163.44	176.38
To 61-3/4" x 81-3/4"		161.52	175.43
To 61-3/4" x 96-3/4"		174.70	188.31

Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	24.00

1-3/4" KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
30"	32" x 82"	87.67	98.18
30" x 96"	32" x 97"	99.97	110.29
36"	38" x 82"	87.67	98.18
36" x 96"	38" x 97"	99.97	110.29
42"	44" x 82"	94.38	105.88
42" x 96"	44" x 97"	106.54	117.80
48"	50" x 82"	94.38	105.88
48" x 96"	50" x 97"	106.54	117.80
60"	62" x 82"	98.36	110.43
60" x 96"	62" x 97"	110.43	122.24

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Sub 1109 Rollers Top & Bottom on a 1-3/4" KD Kit	12.00
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61" x 97"	10.00
Stainless Steel Roller Upgrade for 1-3/4" KD	24.50

The **Durango** uses a 1-3/4" .055 extruded aluminum sculptured surface frame, set up is "spline in", with extruded spur corners, 3205B tension rollers top & bottom making this a non handed door, flush mortise lock, inside & outside extruded aluminum handle pull and vinyl bug seal.

DURANGO ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
To 37-3/4" x 81-3/4"		135.72	147.80
To 37-3/4" x 96-3/4"		149.44	161.28
To 49-3/4" x 81-3/4"		150.02	163.26
To 49-3/4" x 96-3/4"		163.44	176.38
To 61-3/4" x 81-3/4"		161.52	175.43
To 61-3/4" x 96-3/4"		174.70	188.31

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun &Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	24.00

DURANGO KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Adobe, Almond, Black, Bronze, Tan & White Paint
30"	32" x 82"	87.67	98.18
30" x 96"	32" x 97"	99.97	110.29
36"	38" x 82"	87.67	98.18
36" x 96"	38" x 97"	99.97	110.29
42"	44" x 82"	94.38	105.88
42" x 96"	44" x 97"	106.54	117.80
48"	50" x 82"	94.38	105.88
48" x 96"	50" x 97"	106.54	117.80
60"	62" x 82"	98.36	110.43
60" x 96"	62" x 97"	110.43	122.24

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61"x97"	10.00
Stainless Steel Roller Upgrade for Durango	24.50

The **Ateevo** uses a 1-3/4" .055 extruded aluminum smooth surface frame, setup is "spline in", "side adjust" standard steel ball bearing rollers mated to true-fit zinc diecast corners making this a non handed door, flush mortise lock, inside & outside extruded aluminum handle pull and vinyl bug seal.

ATEEVO ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Adobe, Almond, Black, Bronze & White Paint
To 37-3/4" x 81-3/4"		141.37	153.96
To 37-3/4" x 96-3/4"		155.67	168.00
To 49-3/4" x 81-3/4"		156.27	170.06
To 49-3/4" x 96-3/4"		170.26	183.73
To 61-3/4" x 81-3/4"		168.25	182.75
To 61-3/4" x 96-3/4"		181.99	196.15

Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	20.00

ATEEVO KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Adobe, Almond, Black, Bronze & White Paint
30"	32" x 82"	91.32	102.28
30" x 96"	32" x 97"	104.13	114.88
36"	38" x 82"	91.32	102.28
36" x 96"	38" x 97"	104.13	114.88
42"	44" x 82"	98.31	110.29
42" x 96"	44" x 97"	110.98	122.71
48"	50" x 82"	98.31	110.29
48" x 96"	50" x 97"	110.98	122.71
60"	62" x 82"	102.45	115.03
60" x 96"	62" x 97"	115.03	127.34

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61"x97"	10.00
Stainless Steel Roller Upgrade for ATEEVO	20.00

The **Laguna** uses a 1-3/4" .055 extruded aluminum sculptured surface frame, setup is "spline in", "side adjust" standard steel ball bearing rollers mated to true-fit zinc diecast corners making this a non handed door, flush mortise lock, inside & outside extruded aluminum handle pull and vinyl bug seal.

LAGUNA ASSEMBLED DOOR PRICES W/18X16 FIBERGLASS

Nominal Size		Clear Anodized	Adobe, Almond, Black, Bronze & White Paint
To 37-3/4" x 81-3/4"		141.38	153.95
To 37-3/4" x 96-3/4"		155.67	168.00
To 49-3/4" x 81-3/4"		156.27	170.06
To 49-3/4" x 96-3/4"		170.26	183.73
To 61-3/4" x 81-3/4"		168.25	182.74
To 61-3/4" x 96-3/4"		181.99	196.15

Special Charges Added to Assembled Door Prices - Special Sizes Larger than Shown - Call for Quote	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun & Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	20.00

LAGUNA KD KIT PRICES

Nominal Size	Actual Size	Clear Anodized	Adobe, Almond, Black, Bronze & White Paint
30"	32" x 82"	91.32	102.28
30" x 96"	32" x 97"	104.13	114.89
36"	38" x 82"	91.32	102.28
36" x 96"	38" x 97"	104.13	114.89
42"	44" x 82"	98.31	110.29
42" x 96"	44" x 97"	110.99	122.71
48"	50" x 82"	98.31	110.29
48" x 96"	50" x 97"	110.99	122.71
60"	62" x 82"	102.46	115.03
60" x 96"	62" x 97"	115.03	127.33

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61"x97"	10.00
Stainless Steel Roller Upgrade for ATEEVO	20.00

The **Roll Form** model features an aluminum .040 gauge painted frame, 3205B spring tension rollers top & bottom allowing the door to be "non-handled", extruded spur corners, a plastic latch assembly and vinyl bug seal.

ROLL FORM ASSEMBLED DOORS

Nominal Size		Bronze, Gray, White	
To 37-3/4" x 80-3/4"		120.63	
To 37-3/4" x 96-3/4"		134.48	
To 49-3/4" x 80-3/4"		135.12	
To 49-3/4" x 96-3/4"		148.67	
To 61-3/4" x 80-3/4"		147.34	
To 61-3/4" x 96-3/4"		160.66	

Roll Form Assembled Doors come with 18x16 charcoal fiberglass only	

ROLL FORM KD KIT PRICES

Nominal Size	Actual Size	Bronze, Gray, White	
30"	32" x 81"	96.91	
30" x 96"	32" x 97"	102.73	
36"	38" x 81"	96.91	
36" x 96"	38" x 97"	102.73	
42"	44" x 81"	106.05	
42" x 96"	44" x 97"	111.68	
48"	50" x 81"	106.05	
48" x 96"	50" x 97"	111.68	
60"	62" x 81"	112.36	
60" x 96"	62" x 97"	117.84	

Special Charges Added to KD Kit Prices - For Those not Shown, Call for Quote	
Special Sizes Larger Than Shown	Call for Quote
Special Latch Placement or Special Roller Slotting or Both	10.00
Special Sized Widths Less than 62" Straight Cut: Use the Price of the Next Larger KD	10.00
Cut and Mitre Any Size Less than 61"x97"	10.00

The Model SS features a 1/2" x 3-1/16" .060 extruded sculptured surface frame, heavy duty 1/4" extruded aluminum amplimesh grille, interlock options for inside & outside slide doors, 1) .050 door interlock & .062 stationary mounted interlock with a choice of 2 offsets 3/8" and 3/16" or 2) an outside post interlock kit and bug seal. Flush mortise keyed latch, 1-1/4" bottom ball bearing roller with axel & nut adjustment, top tension rollers and extruded spur corners.

THE SS MODEL IS A "CUSTOMER MADE TO ORDER" DOOR AND **REQUIRES SUBMISSION OF THE CONFIRMATION FORM FOUND ON PAGE 11-E**

SS Assembled Doors with 18x16 Fiberglass SS103 (Sentry Amplimesh)

Nominal Size		Almond, Adobe, Anodize, Black, Bronze, Tan, White Paint	
To 37-3/4" x 81-3/4"		518.17	
To 37-3/4" x 96-3/4"		640.30	
To 49-3/4" x 81-3/4"		621.83	
To 49-3/4" x 96-3/4"		743.96	
Any door larger than 49" in width will be made with 2 pieces of grille mesh joined together with a vertical mullion - CALL FOR QUOTE			

Special Charges Added to Assembled Door Prices	
Fiberglass 18x14 Gray or Charcoal	7.00
Aluminum 18x16	10.00
Charcoal or Black Aluminum	12.00
Ultra Vue	20.00
Fiberglass 20x20, 20x30, Sun &Tuff Screen	22.50
Suntex 80% or Pet Screen	25.00
Suntex 90%	30.00
Stainless Steel Roller Upgrade	27.00

SS104 (Gibraltar Amplimesh)

Nominal Size		Almond, Adobe, Anodize, Black, Bronze, Tan, White Paint	
To 37-3/4" x 81-3/4"		518.17	
To 37-3/4" x 96-3/4"		640.30	
Any door larger than 37" in width will be made with 2 pieces of grille mesh joined together with a vertical mullion - CALL FOR QUOTE			

Special Charges - See Above

MEASURING AND ORDERING GUIDELINES

I. MEASURING

A. Determine jamb type and measure

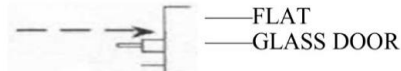
1. Channel

MEASURE HERE



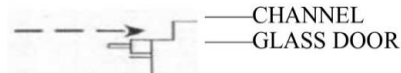
2. Flat

MEASURE HERE



3. Offset

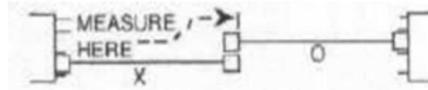
MEASURE HERE



4. It is necessary that type 2 & # be fitted with a 5/8 x 1/2 x 1/2 channel on jamb and 1/16" be deducted from measurement

B. Determine sliding arrangement of glass door and measure

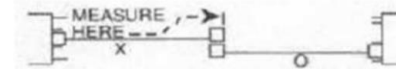
1. Inside Slide



A. Measure from jamb as described above (Letter A)

B. Measure across face of sliding door, overlapping frame of inactive panel

2. Outside Slide



A. Measure from jamb as described above (Letter A)

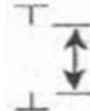
B. Measure across face of sliding door, overlapping frame of active panel

C. Determine basic track system and measure

1. Measure inside top channel to top of bottom track and deduct 1/4"



2. Measure between top track and bottom track and add 1/4"



D. Often the header sags in the middle of sliding glass doors. It is important to take several measurements across the face of the door to determine the true minimum and maximum dimensions.

MEASURING AND ORDERING GUIDELINES

I. ORDERING

A. Standard EXTRUDED KD Sliding Doors

1. 30, 36, 42, 48 & 60 are standard widths
 - A. active's KD Doors come: 32", 38", 44", 50" & 62" respectively
 - B. These pieces come **square cut**
2. 82" and 97" are the standard heights
3. Order these KD doors by; width, type, color and height
(Example: **48 C A 84** = 48" Century-Anodized-82"-internal latch)
 - A. All doors come with "internal", mortise latch, unless otherwise specified
 - B. Surface mounted "external" latches can be ordered by adding an "X" after the height in the product code (Example: 48 C A 84 X)
 - C. Slotting for latch is done on centerline
 - D. The 1-3/4" & Century doors are supplied with tension rollers on top and 1-1/4" steel rollers with carriage bolt adjustment on bottom
 - E. The Durango doors are supplied with tension rollers top and bottom

B. Special Size Extruded KD Sliding Doors

1. Active has the capability of making special KDs in any size up to 152" x 152". Call for quotation.
 - A. Special widths should be ordered 2" larger than net door size and will come square cut.
 - B Oversized heights of 124" & 152" are available
2. Active Window does all its own slotting on extruded KD Doors
 - A. Special latch placement is available
 - (1). Order latch "X" number of inches from bottom on right or left
 - (2). Always from the outside looking in
 - B. Frame can be slotted for tension rollers on top and bottom, order in that manner.
3. Active Window will cut and mitre KD doors to customer's net sizes for a nominal charge.

C. Standard Roll Formed KD Sliding Doors

1. 30, 36, 42, 48 & 60 are standard widths
 - A. Roll Formed KDs come; 31", 37", 43", 49", 61" respectively
2. 81" & 97" are the standard heights
3. Order these KD doors by; width, type, color, height
(Example: **48 R GR 82** = 48"-Roll Formed-Gray-82")

D. Special Size Roll Formed Sliding Doors

1. Active Window has the capability of making special KDs in any size up to 149". Call for quotation.
 - A. Special widths should be ordered 2" larger than net door size and will come square cut
2. Active Window will cut and mitre KD doors to customer's net sizes for a nominal charge.

MEASURING AND ORDERING GUIDELINES

III. CODE NUMBERS FOR ORDERING KDS;

CENTURY 2-1/2" DOORS;

Specify Nominal Size; 30", 36", 42", 48" or 60" then "C" to indicate Century Series door, then "AD" for Adobe, "A" for Satin Anodized, "B" for Black, "T" for Tan, "W" for White or "Z" for Bronze, then "84" for standard 82" height or "96" for 97" height.

EXAMPLE;	36	C	A	84
	38"	Century Series	Satin Anodized	Standard Height "82"

1-3/4 EXTRUDED DOORS;

Specify as above, except use: "M" for 1-3/4 Series door, then at end add: "B" for steel ball-bearing rollers or "N" for nylon rollers.

EXAMPLE;	60	M	Z	84	B
	62"	1-3/4Series	Bronze	Standard Height "82"	Steel BB Rollers

DURANGO EXTRUDED DOORS;

Specify as above, except use: "D" for Durango Series door.

EXAMPLE;	48	D	AD	84
	50"	Durango Series	Adobe	Standard Height "82"

SPECIAL ROLL-FORM DOORS;

Specify Nominal Sizes; 30", 36", 42", 48", 60" then "R" for Roll-Form Series, then "GR" for Gray, "W" for White or "Z" for Bronze, then "82" for standard 81" height or "96" for 97" height.

EXAMPLE;	42	R	GR	82
	43"	Special Roll-Form	Gray	Standard Height "81"

IV. ORDERING ASSEMBLED SLIDING DOORS;

- A. Order net door size (Width by Height)
- B. Order type frame
- C. Order color frame
- D. Order type screening
- E. Order type latch
- F. Order slot for latch _____" from bottom right or bottom left..... From outside looking in.

NOTE; ALL DIMENSIONS MUST BE GIVEN IN INCHES AND FRACTIONS OF AN INCH ONLY. ACTIVE WINDOW WILL NOT BE HELD RESPONSIBLE FOR ERRORS CAUSED BY ORDERS GIVEN IN ANY OTHER MANNER.

MEASURING AND ORDERING GUIDELINES

V. FABRICATING;

A. Cutting

1. Mitre corners cutting equal portions off each end of top and bottom pieces
2. Latch placement can be adjusted by cutting more off one end than the other or dead center by cutting equal portions of each end of stiles

B. Assembling

1. Check thickness of corners by inserting corner into frame about 1/8" then remove
2. Lubricate corners with "alum-a-lub", "WD-40" or other lubricant that can be easily cleaned
3. Install corners into top and bottom pieces driving corners to within 1/8" of center

A. Use rawhide mallet, wooden block or other non-marring implement

B. Apply blow to outside of spur as shown:

HERE →



NEVER HERE →



4. Install stiles onto exposed corners and drive corners in as described above
 - A. Remember, Active's extruded KD doors are handed
 - B. Keeping slotted axle rollers on bottom, install lock stile on right or left as needed
5. Final seating of mitred corners should be done a little at a time in each direction

C. Wiring

1. square door on table
2. Compensate for camber
3. Wire as any door

D. Final assembly

1. Install rollers, latch and handles
2. Install bug seal and cut to size (final fitting of bug seal must be done on the job)

VI. INSTALLING

A. Place door in opening

B. Adjust rollers

1. Keep door square to jamb
2. Assure door slides freely across total opening
3. Tighten top rollers to prevent jumping off track, but not enough to prevent free sliding

C. Install strike

D. Fit bug seal

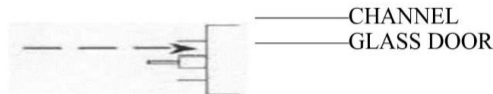
1. Cut short enough to prevent interference with track system
2. Cut to fit contour of glass door next to it

CONFIRMATION & MEASURING INSTRUCTIONS FOR SS103 & SS104

A. Determine jamb type and measure

1. Channel

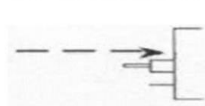
MEASURE HERE



CHANNEL
GLASS DOOR

2. Flat

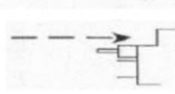
MEASURE HERE



FLAT
GLASS DOOR

3. Offset

MEASURE HERE



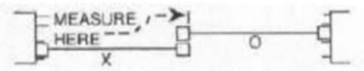
OFFSET
GLASS DOOR

4. It is necessary that type 2 & 3 be
deducted
from measurement

fitted with a 5/8 x 1/2 x 1/2 channel on jamb and 1/16"

B. Determine sliding arrangement of glass door and measure

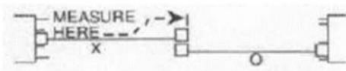
1. Inside Slide



A. Measure from jamb as described above (Letter A)

B. Measure across face of sliding door, overlapping frame of inactive panel

2. Outside Slide



A. Measure from jamb as described above (Letter A)

B. Measure across face of sliding door, overlapping frame of inactive panel

C. Measure inside top channel to top of bottom track and deduct 1/4"



D. Often the header sags in the middle of sliding glass doors. It is important to take several measurements across the face of the door to determine the minimum and maximum dimensions.

E. Specify

1. Handle side, looking from the outside of the house in
2. Color of door
3. Type of screening material
4. Inside or outside sliding glass door panel
5. Sign and date confirmation
6. Email, fax or mail to:

A. Email = orders@activewindowproducts.com

B. Fax = (818) 246-5188

C. Mail = Active Window Products, 5431 San Fernando Road West, Los Angeles, Ca. 90039

_____	X	_____	_____	_____
Width		Length	Door Model	Inside or Outside
_____		_____	_____	_____
Handle L/R		Screen Fabric	Account #	Company Name
_____		_____	_____	_____
		Signature	Purchase Order #	Date